

# Large XYθ-series perfect stitch electronic sewing machine

MRD-1806Θ-2L

## A large version of the XY $\theta$ series machine The incorporated pallet changer can reduce the worker's load.



#### Use





Air bag





ar interior





seat :

### **Mechanical properties**

- 1. **Stability**: the machine's head is divided into upper and lower parts to allow the machine to rotate in the  $\theta$  direction, which leads to perfect stitching with a constant stitch width.
- 2. **Trouble-free starting of sewing :** the thread cutter is divided into upper and lower parts so that operating troubles that could occur as sewing starts can be eliminated using a thread-holding mechanism.
- 3. **Applicability**: the rotary connector allows the  $\theta$  axis to rotate infinitely so that the machine can work properly, responding to any data given.
- 4. Programmable in association with commercial CAD: easy to convert/import externally prepared data.
- 5. Maintainability: maintenance can be performed at the opposite side of the home position.

#### **Specifications**

Sewing area (X×Y)	1,800 × 600/mm
Stitch type	2-needle lockstitch
Maximum sewing speed	1,500 rpm
Stitch pitch	0.5~9mm
Maximum number of stitches	20,000 per pattern
Upward movement of head	Yes

Thread cutter	Separate (upper and lower) thread cutters & needle-thread holder
Data importing method	External medium (SD memory card) : max. 10,000 patterns
Sewing machine motor	0.4 kw servo motor × 2
Power/consumption	Three-phase 200 V/14 KVA
Air pressur	0.45~0.5 Mpa
Machine size (L×W×H)	2,950 × 3,530 × 1,750/mm